

Importance of capillary characterization and capillary electrophoresis Molecular recognition elements

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ABSTRACT

Since the introduction of modern capillary electrophoresis (CE) by Jorgenson and Lukacs in 1981, CE has evolved into a highly mature and versatile separation technique. After a first decade of development studies and instrument commercialization, CE took its place among established analytical techniques and, for instance, became the method of choice for fast high-resolution DNA sequencing in the nineties of the last century. Although with a considerably smaller footprint than liquid and gas chromatography, CE remains to play an essential role in contemporary analytics. For example, with the strong advent of biopharmaceuticals, CE has shown particularly useful for routine quality control of therapeutic proteins, such as monoclonal antibodies. Current CE applications range from determination of small inorganic ions to characterization of high-molecular-weight biomolecules, and even particles and intact cells. The research field of CE remains very active, as exhibited by a steady and significant flow of scientific reports on theory, separation modes, new instrumentation and applications of CE techniques in various areas.

The present review provides a brief cross section of new developments in the broad field of CE.

Keywords: - Capillary Electrophoresis, Chromatography, High-resolution DNA Sequencing, Molecular Recognition Elements.

I. INTRODUCTION

Since the introduction of capillary electrophoresis (CE) in 1967 by Hjerten and coworkers. CE techniques can also be used to separate and quantify drugs, their corresponding impurities, and metabolites Whereas in the beginning the optimism to completely replace HPC with CE was rather high due to the tremendous selectivity, nowadays pharmaceutical industries,

licensing authorities and the pharmacopoeias do not make use of CE with some very rare exceptions [9]. capillary electrophoresis (CE) has been shown to be an economical, efficient, and rapid separation technique that has been widely applied in pharmaceutical analysis. Compounds that cannot be separated by liquid chromatography (LC) are often resolved by CE because of its selectivity through buffer concentration, additives, and pH tuning [41].

Two different capillary electrochromatography (CEC) stationary phases, Hypersil phenyl and Hypersil C18, have been characterised with respect to their ability to separate [12]. introduction of modern capillary electrophoresis (CE) by Jorgenson and Lukacs in 1981, CE has evolved into a highly mature and versatile separation technique. After a first decade of development studies and instrument commercialization, CE took its place among established analytical techniques and, for instance, became the method of choice for fast high-resolution DNA sequencing in the nineties of the last century.[40] Capillary Electrophoresis has emerged as an alternative method for evolution of MREs. Molecular Recognition Elements (MREs) are compounds capable of binding a variety of inorganic and biological molecules. These MREs have a variation of applications including incorporation into biosensors, medicine discovery, diagnostic testing, and medicinal. MREs are evolved via a generalized method known as the Systematic Evolution of Ligands by Exponential Enrichment, or SELEX.[47]

MER (Molecular Recognition Elements): -

Molecular Recognition Elements (MREs) are organic molecules such as DNA, RNA, or polypeptides capable of binding a target with high affinity and specificity. The broad range of

applications paired with ease of production of MREs ensures that they will be a topic of great interest for many years to come. The evolution of MREs is a process known as the Systematic Evolution of Ligands by Exponential Enrichment (SELEX). Capillary Electrophoresis SELEX, or CESELEX, is a method of selection which has begun to take footing in many traditional SELEX labs. Capillary electrophoresis offers several benefits when compared to traditional selection methods. These include increased target binding affinity and fewer rounds of selection. Capillary electrophoresis has allowed for development of MREs with high specificity and unique binding properties. When paired with the technique's efficiency, these benefits will likely aid in

development of MREs for applications which were previously inconceivable.[47]

MRE selection: -

MREs bind with their target in a lock-and-key model using non-covalent interactions such as hydrogen bonding and dipole-dipole interactions. In many ways, they are comparable to antibodies. However, unlike antibodies, they can be easily created and selected against without the use of a living organism. MREs can be formed from DNA, RNA, or amino acids. DNA MREs are remarkably stable under varying conditions and can be readily synthesized. RNA MREs have additional means of synthesis, but are not exceptionally stable.[47]

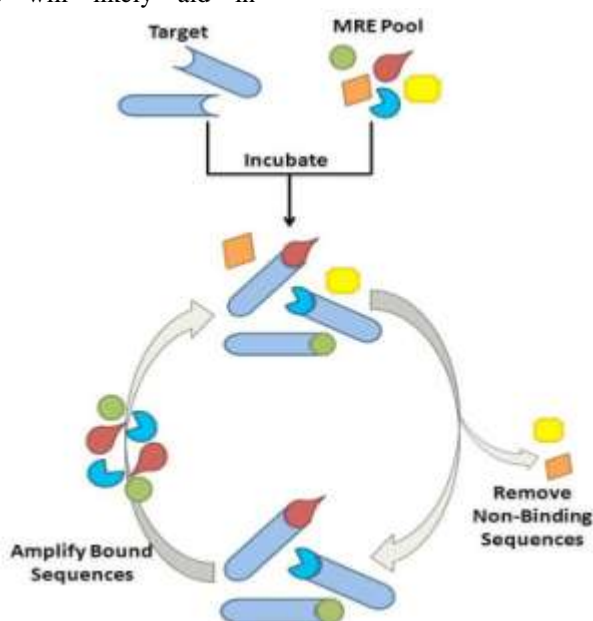


Figure 1. Generalized MRE Selection Process - The MRE pool and target are first incubated together where molecules with high affinity will bind.

Amino acid MREs provide increased variability of the pool and the prospect of alternative selection methods. The target and potential application will determine the type of molecule used for selection.

For example, DNA MREs would be the best suited for biosensors due to their stability and ease of regeneration. Amino acid MREs are ideal for creating novel “proteins” for therapeutic use and can bind larger targets with ease. RNA MREs have similar applications to DNA MREs, but are notably useful therapeutically.[47] They are capable of mimicking small-interfering RNA, thus silencing the expression of a given protein. The

researcher will specify their known primer regions and then the length in nucleotides of the random region. The random region is generated via standard phosphoramidite synthesis. In this synthesis, each nucleotide base is added sequentially to a growing chain. In traditional synthesis, the base to be added is predetermined and a very pure solution of this is added to the reaction[47].

Oligosynthesis consists of four steps. First, a phosphoramidite monomer is immobilized onto a surface and the 5' dimethoxytrityl (DMT) group is removed – thus activating the monomer. Next, through a condensation reaction, the next base to be added attaches to the 5' end of the

growing chain. The resulting compound contains an unstable trivalent phosphate group which is then oxidized to the stable pentavalent phosphate. Finally, any unreacted 5' hydroxyl groups are acetylated in a process known as "capping" which prevents internal base deletions. The process is

repeated beginning at the de-tritylation step until an oligonucleotide of the desired sequence or length is formed. This process is fully automated, and custom oligonucleotides can be ordered for next day delivery.[47]

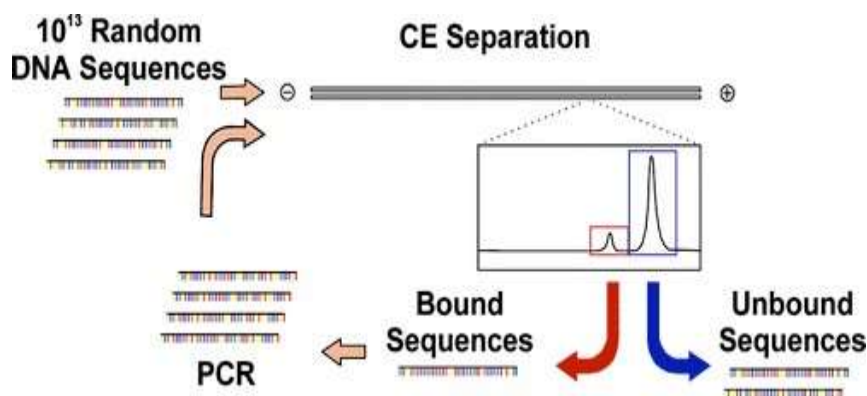


Figure 2. Generalized Representation of CE-SELEX. The peak in the red box corresponds to the unbound fluorescently tagged MRE pool, which elutes first. The second peak corresponds to the MRE/Target complex which is to be collected.

Small molecules can have potential MRE binding sites made unavailable due to biotinylating. Other targets cannot be biotinylated as easily. For these targets, an alternative method of selection which does not require target immobilization is preferable. There are several free solution selection methods, but the most prominent of these is capillary electrophoresis. Capillary electrophoresis SELEX does not require target immobilization, and therefore this technique decreases non-specific binding to the immobilization surface and increases overall affinity of the MRE for the target. During CE-SELEX, the MRE pool is combined with a target in buffer solution and loaded via a pressure plug into a small capillary.[47]

One end of the capillary is placed in a source vial containing the cathode, while the other is placed in a waste vial containing the anode. As current is passed through the solutions, molecules migrate at different speeds through the capillary based on their charge to mass ratios. This migration is monitored at the capillary window by a UV absorbance or fluorescence sensor. This sensor is capable of detecting the target, MRE, and bound target/MRE complexes. A very small fraction containing the MRE with bound target can then be collected as the pool elutes. The collected MREs can then be amplified and subjected to further rounds of selection until an MRE with high affinity and specificity for the target has evolved,

the MRE pool has been fluorescently tagged, and this emission is being detected.[47]

MRE Optimization: -

The collected fraction of MREs is amplified and sent to one or more oligo-houses such as Integrated DNA Technologies (IDT) or Invitrogen for separation, sequencing, and synthesis. Once a potential MRE candidate has been sequenced, it will undergo a series of analyses. Sequencing provides vital information about the binding motifs of each MRE. Various programs have been developed which can readily predict the tertiary structure or folding of an MRE when given a particular sequence of amino acids or nucleotides.[47]

CAPILLARY RISE METHOD: -

- **Principle:** - The principle of capillary rise measurements consists of dipping a fabric sample in a probe liquid in order to study the wicking behavior of the porous medium. In the present work, a capillary rise experimental installation has been developed to record simultaneously the flow front position and the uptake fluid mass.[49]
- **Instrumentation:** - The fabric sample is placed in a transparent rigid mold held

vertically on a frame supported by a motorized linear stage.

- The thickness of the mold is controlled by calibrated spacers to set precisely the fiber volume fraction of the sample, and the bottom part of the cavity possesses an opening that allows a direct contact between the reinforcement and the test fluid. The latter is contained in a standard rheometer capsule placed on a micro balance.
- This liquid container exhibits a high surface area with respect to the total fluid volume absorbed by the fibers, which allows minimizing buoyancy force variations during wicking as a result of a decrease in the liquid level.
- During the experiment, a constant displacement speed of 0.01 mm/s is first applied to the linear stage.
- The control software stops the motor once the fabric touches the liquid surface.
- Images of the imbibition are recorded by a 21 megapixels high definition digital camera, and the absorbed mass is measured with a resolution of 10g.
- The camera is remotely controlled, and each image capture of the capillary rise progression is taken at a specific rate of 1 image per 5 s. In

order to follow the progression of the fluid, an inert fluorescent dye is mixed with the test liquid, and two 15Watts UV-black light bulbs are placed near the fabric sample.

- The whole experimental installation is placed in a closed dark room in order to prevent external light sources, air streams, or vibrations from perturbing the mass and image acquisitions.
- All the equipment (motor, balance, and camera) are controlled with a computer placed inside the dark room but remotely controlled from outside to prevent any disturbance when launching the experiments.
- This resulted in a fiber volume fraction of 36% for the tested sample. The test fluid was 99% pure hexadecane from Sigma-Aldrich, which possesses perfect wetting behavior with the fabric material.
- The images recorded during capillary rise tests were post-processed to detect the position of the flow front and characterize its temporal evolution.

Detection of the flow front was carried out with a Matlab® program following three main stages:-
 -conversion of colored pictures into gray levels;
 - conversion of gray levels into black and white;
 - edge detection to locate the flow front position.

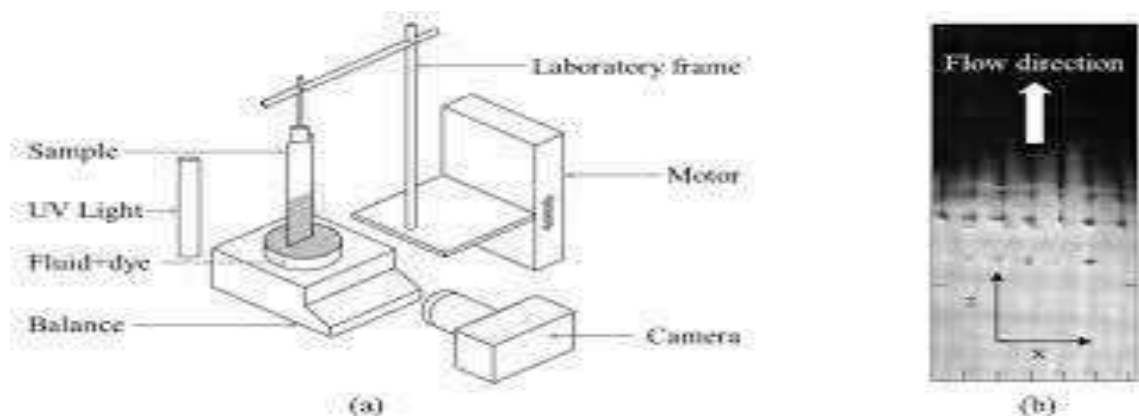


Figure 3. (a) Experimental setup for capillary rise measurements; (b) example of captured image

This resulted in a threshold value that varied during the progressive filling of the sample, which could in turn affect the detection of the flow front.

Another source of error stemmed from the use of a semi-automatic camera with a variable shutter speed.[49]

Firstly, in order to minimize the brightness variability between the images, the experimental setup was equipped with a new high resolution camera including a full frame captor and the possibility to control the brightness level in manual mode.

These features allowed collecting more accurate image data and hence improving the quality of the images for post-processing.

Secondly, a new conversion algorithm adapted to capillary images was devised. The gray signal was averaged in the x and plotted against the direction for every image captured during the capillary rise.[49]

Modeling of capillary rise: -

The progression of the fluid front during the capillary rise experiments was modeled using a simple approach based on the classical Lucas-Washburn law. The latter considers a HagenPoiseuille flow in which the effects of inertia and gravity can be neglected.[49]

Impregnation in RTM Mold of Varying Geometry

- **Manufacturing**

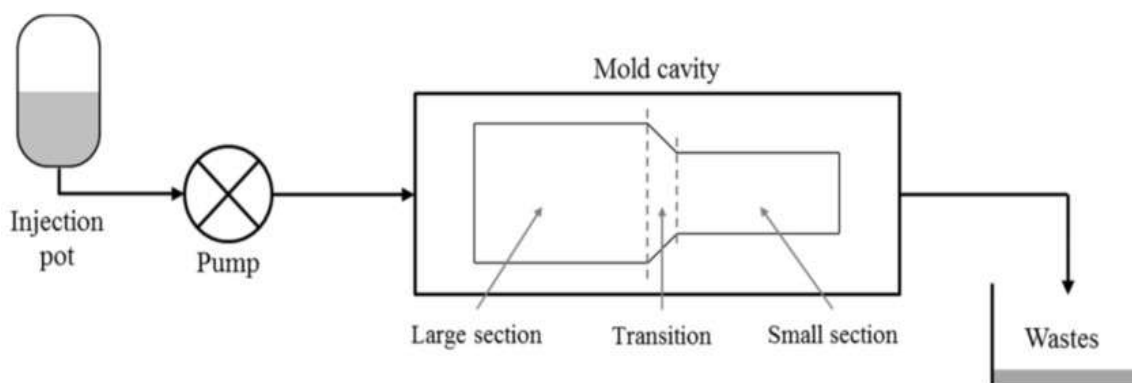


Figure 4. Schematics of the experimental RTM manufacturing setup.

The manufacturing experiments were carried out with two different configurations (convergent and divergent) by reversing the mold cavity. Three injection strategies were tested for each configuration:

1. Maintaining the optimal impregnation velocity throughout the plate (CSL and DLStests).
2. Maintaining the optimal impregnation velocity only in the small section (CS and DS tests).
3. Maintaining the optimal impregnation velocity only in the large section (CL

A laboratory scale RTM mold was devised to inject 2D plates of variable geometry at room temperature. The mold cavity has a total length of 370 mm and is divided in two zones of different cross-sections: a large one (110 mm wide) and a small one (55 mm wide). These two sections are separated by a transition zone with a length of 30 mm. The objective of the variable geometry is to show the influence of the impregnation velocity on the final void content.

Manufacturing experiments were carried out with fibrous beds made of 6 layers of TG15N fabric oriented in the weft direction. A fiber volume content of $V_f = 38\%$ was thus obtained given the mold cavity thickness of 3.175 mm.

The resin system was then degassed for 15 min under vacuum and placed in an injection pot. The latter was connected to a metering pump (85 MHP5 from Stenner®), which was subsequently used to deliver the mixture to the mold cavity. The pump was set manually in order to ensure the desired constant flow rate. No bleeding or consolidation pressure was applied after mold filling. The injection was stopped when the resin started to exit the mold cavity into the waste pot, and the part was cured at room temperature under atmospheric pressure[49].

and DL tests)[49].

□ CEC-column preparation:-

The CEC-column was prepared in our lab by a slurry packing method based on previously described procedures.

The manufacturing procedure was designed for a packed bed length of 25 cm whereas longer capillaries up to 50 cm could be produced. Therefore, a slurry of 20 mg stationary phase in 1 mL acetone was prepared by sonification for 5 min and afterwards quickly

transferred into a glass-lined steel tube using a syringe.

The steel tube was then connected to the fused-silica capillary (50cm in length), which, on the other side, was connected to a union containing a 0.5mm retaining steel frit. Polyimide had been removed from both ends of the fused-silica capillary using a microflame Model B torch.

For the final packing procedure a pneumatic HPLC pump was used pump head at a pressure of approximately 850 bar for 20 min. Afterward the pump was turned off and the pressure allowed to decrease slowly. The packed bed was dried at 10 bar by connection to an nitrogen bottle. [9]

Using water in the slurry reservoir the first frit in the front region of the capillary was thermally sintered at packing pressure and a wire temperature below 450°C for 30 s. The pressure was released again, the capillary turned around, and the second frit produced in the same way at high-pressure pump side. The excess of stationary phase was expelled by opening the bottom union at a residual pressure of 400 bar. [9]

The detection window was prepared by removing the polyimide coating directly after the outlet frit with hot, concentrated sulfuric acid on a grooved quartz block. Finally, the capillary was flushed with ACN in reversed direction at 150 bar, to remove the other part of the superfluous column material and stored in electrolyte until usage. Prior to the first injection, the capillary was equilibrated with running electrolyte.

This was achieved by pressurizing the inlet vial with 10 bar, and ramping the voltage program stepwise from 5 to 25 kV over 45 min. Then both vials were pressurized with 10 bar, and the chosen voltage was applied until baseline and current showed a stable signal [9]

II. APPLICATION: -

1. Inorganic Compounds
2. Nanoparticles
3. Affinity
4. Nucleic Acid
5. Virus and Bacteria
6. Metabolites

1. Inorganic Compound

The analysis of inorganic materials remains a field of interest in which CE has been applied for either quantitative, complexation or ki-

netic analysis.

Such analyses were predominantly performed using (in direct) UV/Vis absorbance detection, but C4D is increasingly applied. Saiz et al. utilized CE-C4D for the analysis of common cations and compared the performance of the conductivity detection-compatible BGEs (MES/HIS, Lac/His and Lac/ β -Ala) and emphasized that addition of 18-crown-6 and hydroxyisobutyric acid were essential for increasing the detection sensitivity. CE-C4D was also used for the determination of bromate in water. Utilizing electromembrane extraction as a sample pretreatment, LODs were in the sub-ng/mL range. [40]

2. Nanoparticles

CE has seen significant application in the still expanding field of NPs, such as QDs and gold NPs, which exhibit high stability, ease of chemical synthesis and low toxicity. CE was mainly used for obtaining information on the size and surface characteristics of NPs and their interaction with biomolecules.

Efficient CE separations of NPs often require addition of stabilizers to the BGE.

For example, Poly(4-styrenesulfonate) (PSS) was studied as an alternative to SDS for improved separation and size determination of AuNPs.

The addition of PSS along with a stepwise field gradient significantly improved the resolution for AuNPs with diameters ranging from 5 to 20 nm. Similar observations were made for stabilizers such as Pluronic F-127, citrate, and cetyltrimethylammonium allowing differences in AuNP surface chemistry and size to be revealed.

In order to establish selective UV detection of titanium dioxide nanoparticles, they were bound to single stranded (ss) DNA followed by coating with PEG73, whereas detection of zinc oxide NPs was achieved by their interaction with dithiothreitol in phosphate buffer.

These approaches led to 13-27 fold enhanced UV absorbance signal intensities, respectively.

CE was also used for the investigation of interactions between proteins and NPs used for biological applications.

CE-ICP-MS of functionalized Au nanorods interacting with serum proteins revealed metal-specific protein profiles for the differently functionalized AuNPs⁷⁷. However, identification of the proteins was not always possible due to the large number of possible candidates^[40]

3. Affinity

CE has shown particular usefulness for the study of (bio)molecular interactions, providing short analysis times, low sample size requirements, high separation efficiencies, and ability to cover a large range of affinities. Li et al.

employed affinity CE (ACE) in order to study the binding of sulfated β -CD to uranyl compounds in aqueous solutions. ACE was also employed for establishing apparent binding constants of complexes between enantiomers of acyclic nucleoside phosphonates (ANPs) and β -CD in aqueous alkaline medium.

Estimation of the equilibrium dissociation constants by nonlinear regression and linearized plots showed that the ANP- β -CD complexes are relatively weak. Limitations of ACE for quantification of the supramolecular interactions between the CD cavity and ionic liquids, and their effect on the stability of the inclusion complexes, were investigated as well⁸⁵.

The effect of surface oxidation state on the intensity and mode of particle-protein conjugation was quantitatively evaluated by CZE and ACE methods⁸⁶. Partial filling (PF) ACE was combined with adsorption energy distribution to determine the heterogeneity of interaction of apoB-100 containing lipoproteins and their antibodies⁸⁷. The interaction proved homogeneous and PF-ACE results were in alignment with quartz crystal microbalance experiments.^[40]

The use of CE for studying enzymatic activity and inhibition gained attention.

The inhibition of human neutrophil elastase was studied using both transversal diffusion laminar flow profiles (TDLFP) and microscale thermophoresis with LIF detection.

Two natural pentacyclic triterpenes, ursolic and oleanolic acid were used to validate the developed CE assay.

The method enabled estimation of the IC₅₀ and K_i values of these interactions, which were in agreement with those reported in literature. In a similar work, cIEF-LIF was compared to CZE for its ability to simultaneously study composition and inhibition of multiple protein kinases^[40].

The method was successful regardless of structure and charge of the substrate peptides. The use of nanogels to physically constrain an enzyme in a separation capillary while performing electrophoretically-mediated microanalysis (EMMA) was proposed for improving sensitivity and separation specificity^[40].

4. Nucleic Acid

Kanoatov and Krylov pointed out that an ACE experiment under physiological relevant conditions for the study of DNA-ligand interactions is feasible. With DNA molecules in phosphate buffered saline, they used a pressure-facilitated non-equilibrium CE of equilibrium mixtures approach to attain insights in DNA-ligand kinetics⁹⁵. Similarly, Tohala et al. used native separation conditions to study the interaction between homopolymeric sequences and weak DNA binding enantiomers.

Studies focusing on the CE analysis of microRNA (miRNA) remains scarce. Recent advances in separation performances for long non-coding RNA may alter this.

Direct separation of miRNA with CE is not always trivial and often requires an additive to the buffer for enhanced performance. ssDNA can be used for such purposes as was shown by Wegman et al., using a hybridization assay with miRNA-specific DNA probes labeled with a fluorophore for LIF detection.

To separate the miRNA-DNA hybrids from each other and from the probe excess, an ssDNA binding protein as well as different sizes of probes were incorporated in the workflow.^[40]

Although often the identification of nucleic acids is done by polyacrylamide gel electrophoresis, or PAGE, and polymerase chain reaction, or PCR, analysis, the capability of attaining insights in post-transcriptional modifications is limited¹⁰⁰.

Recently, CE-MS was used to identify and quantify these modifications [10]. The authors could detect two endogenous human circulating miRNAs isolated from B-cell chronic lymphocytic leukemia serum.

The CE separation and following MS analysis provided label-free quantitation and revealed 5'-phosphorylation and 3'-uridylation as modifications of miRNAs. [40]

5. Virus and Bacteria

Van Tricht developed a capillary gel electrophoresis (CGE) method for fast and selective characterization and quantification of viral proteins in influenza vaccines. Dilution of the gel buffer allowed higher separation voltages which led to shorter run times and improved efficiencies. The CGE method allowed analysis of 100 samples in four days making it very suitable for quality control purposes. In order to enable characterization of low quantities of adeno-associated virus capsid proteins, Zhang et al. developed a head-column FASS method as an online sample preconcentration technique compatible with CGE [10].

The effects of a short water plug, SDS concentration both in sample matrix and in the matrix exchanging solution as well as the effect of sample injection time were investigated. With LODs in the low-pM range. [40]

The characterization of intact phytopathogen bacteria was investigated using cIEF, CZE and matrix-assisted laser-desorption/ionization – time-of-flight.

Forty-three strains of the *Dickeya* and *Pectobacterium* species were selected among of which one that could not be classified with the traditional methods. In the case of cIEF the major challenge was the similarity on the pI values of some subspecies.

On the other hand, most of these species could be discriminated unambiguously by CZE. Most discriminatory power was obtained with MALDI-TOF-MS as unique mass spectral profiles were obtained for all respective species or subspecies. [40]

6. Metabolites

One of the major applications of CE relates to the determination of metabolites in various types of biologically relevant samples. MS detection plays an important role since many metabolites cannot be optically detected without prior derivatization and it provides opportunities for the identification of unknowns.

To aid in the latter, a chemoinformatics approach for ranking candidate structures of unidentified peaks was developed [10]. The approach uses information about the known metabolites detected in samples containing unidentified peaks and was successfully applied to identify two unknown compounds observed in a CE-MS urinary metabolite profile.

Another study focused more on big-data handling in a SPE-CE-MS for identifying biomarkers (in mice) related to Huntington's disease [10]. The workflow ensured significant data reduction prior to multivariate curve resolution as symmetric least squares analysis.

Cationic metabolite profiling by CE-MS is routinely applied, however, profiling of anions proves more problematic. Yamamoto et al. showed that alkaline ammonia-based buffers (pH > 9) often used for these analyses react with polyimide outer coatings of fused-silica capillaries resulting in frequent capillary fractures and poor long-term performance [10]. By making minor adaptations to the BGE, robust high-throughput profiling of anionic metabolites was achieved. [40].

III. SUMMARY AND CONCLUSION

Molecular Recognition Elements are versatile compounds which have potential uses in a variety of fields. These compounds were originally derived by SELEX selections which required immobilization of the target. These methods restricted use of small molecule targets and limited the variety of evolved MREs. Capillary Electrophoresis has certainly transformed SELEX selections and MRE analysis. Free solution selection has remedied many of these prior shortcomings. However, CE-SELEX does come with its own set of weaknesses which will be improved upon in the future. This optimization will likely be achieved by technological advances combined. Capillary Electrophoresis has become an incredibly

useful tool for both selection and studying of MRE/target interactions. CE-SELEX has greatly reduced the time and increased the efficiency of MRE evolution.

New methods of partitioning the target and MRE have resulted in the ability to predict and evolve MREs with specific affinities for a given target. Capillary electrophoresis has also provided a new means of measuring target/MRE.

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